

KÖSTER

CMC-Primer

Solvent containing primer for CMC

Technical guideline / Article-No.

6.081

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Features

Transparent primer for the surface preparation of stainless steel substrates prior to the application of KÖSTER CMC.

Technical data

Density	0.87 g/cm ³
Viscosity	0.6 mPaS
Waiting time until application of next layer	18°C: 30 min
Colour	transparent
Distance to dew point	min. 3°C above dew point

Field of application

Surface preparation of stainless steel substrates prior to the application with KÖSTER CMC.

Substrate preparation

The substrate must be dry, free of loose particles as well as free of oil and grease. Steel substrates must be prepared by sandblasting. Clean off dust etc. completely with a suited dry method.

Application

Apply the material in one even coat with a roller or a brush.

Surfaces which should not to be primed, must be covered with PE-foil or something similar. The primed surface must be protected from moisture.

Consumption

Approx. 50 - 100 g / m²

Cleaning of tools

Clean tools immediately after use with KÖSTER KB-Pox[®] Cleaner.

Packaging

10 l canister

Storage

Store the material cool and frost free; in unopened packages, it can be stored for 6 month.

Safety

Wear solvent resistant gloves and goggles when processing the material. Ensure sufficient ventilation of the work area. KÖSTER CMC Primer is flammable: Do not apply the product next to open flames and do not smoke.

Technical guidelines cited

KÖSTER CMC	Art.-No.	6.08
KÖSTER KB-Pox [®] Cleaner	Art.-No.	9.08

The information contained in this technical data sheet is based on the results of our research and on our practical experience in the field. All given test data are average values which have been obtained under defined conditions. The proper and thereby effective and successful application of our products is not subject to our control. The installer is responsible for the correct application under consideration of the specific conditions of the construction site and for the final results of the construction process. This may require adjustments to the recommendations given here for standard cases. Specifications made by our employees or representatives which exceed the specifications contained in this technical guideline require written confirmation. The valid standards for testing and installation, technical guidelines, and acknowledged rules of technology have to be adhered to at all times. The warranty can and is therefore only applied to the quality of our products within the scope of our terms and conditions, not however, for their effective and successful application. This guideline has been technically revised; all previous versions are invalid.